

# BamCore

ME-56-3157

REDEFINING STRUCTURAL FRAMING WITH ENGINEERED BAMBOO & EUCALYPTUS

WLE-18-115

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SOM R&I – Sep 2022

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BAMCORE

## Global CO<sub>2</sub> Emissions By Sector

Other 6%
Industry

Building Operations Emitted Over Service Life 28%

*Industry 32% 7% CEMENT PRODUCTION*  Building Materials & Construction Emitted During Construction 11%

Source: Global Alliance for Buildings and Construction 2018 Global Status Report

### Buildings are the Problem

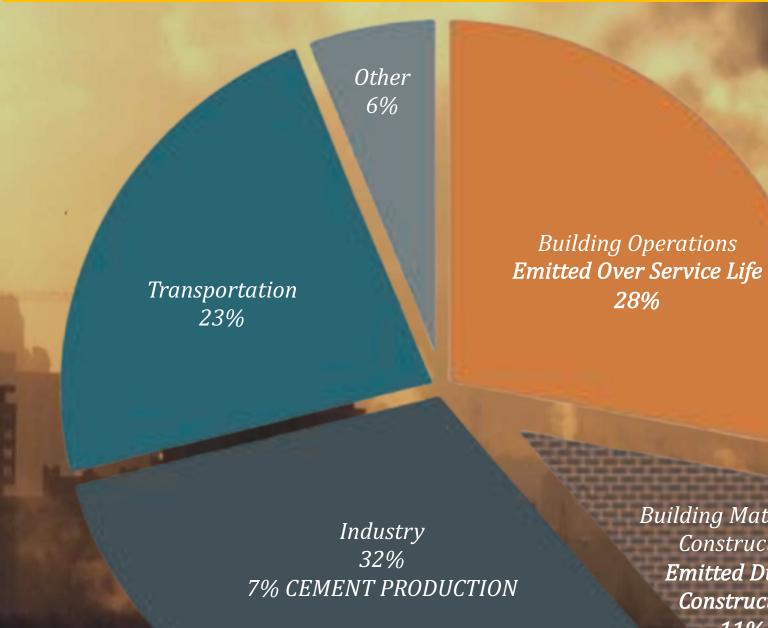
### Embodied Carbon is the Hard Problem

...and it is all upfront



### BAMCORE®

## Global Co<sub>2</sub> Emissions By Sector



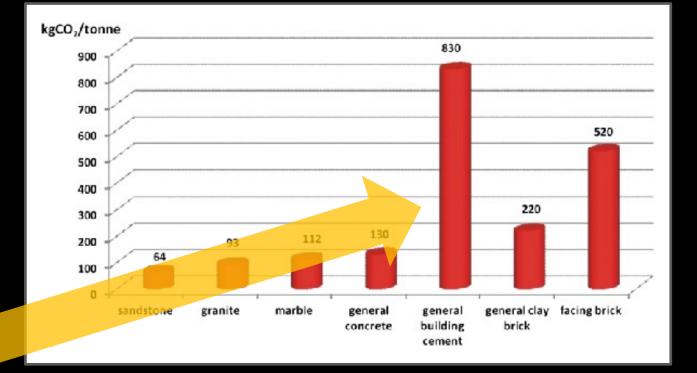
**Building Materials &** Construction **Emitted During** Construction 11%

Building Operations

28%

Source: Global Alliance for Buildings and Construction 2018 Global Status Report

### Where does Embodied Carbon *come from?*



Embodied carbon associated with stone, cement, concrete and brick (data from Hammond & Jones 2008b; Crishna et al. 2011).

### BAMCORE

## Global CO<sub>2</sub> Emissions By Sector

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	Industry	
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### CO<sub>2</sub> Solutions by BamCore

BamCore's Prime Wall<sup>™</sup> is the most thermally efficient envelope available without synthetic plastics

BamCore's Prime Wall<sup>™</sup> and Mass Timber Bamboo capture and store nature's fastest growing fibers turning buildings into carbon stores



## Our mission is to decarbonize the built environment by harnessing the best of nature and technology

<u>Change the Material:</u> *Timber Bamboo* Eucalyptus



<u>Change the Method:</u> Generative Design Industrialized Construction





## Change the Materials







# *Timber bamboo sequesters more CO*<sub>2</sub>

5x to10x more than wood

because 20% of each stand can be harvested every year compared to woods' 25yr+ rotation cycles Mt Carbon

100

200

Timber bamboo: <u>251 Mt/ha</u>

Wood: <u>61 Mt/ha</u>





# Timber bamboo grows faster than wood

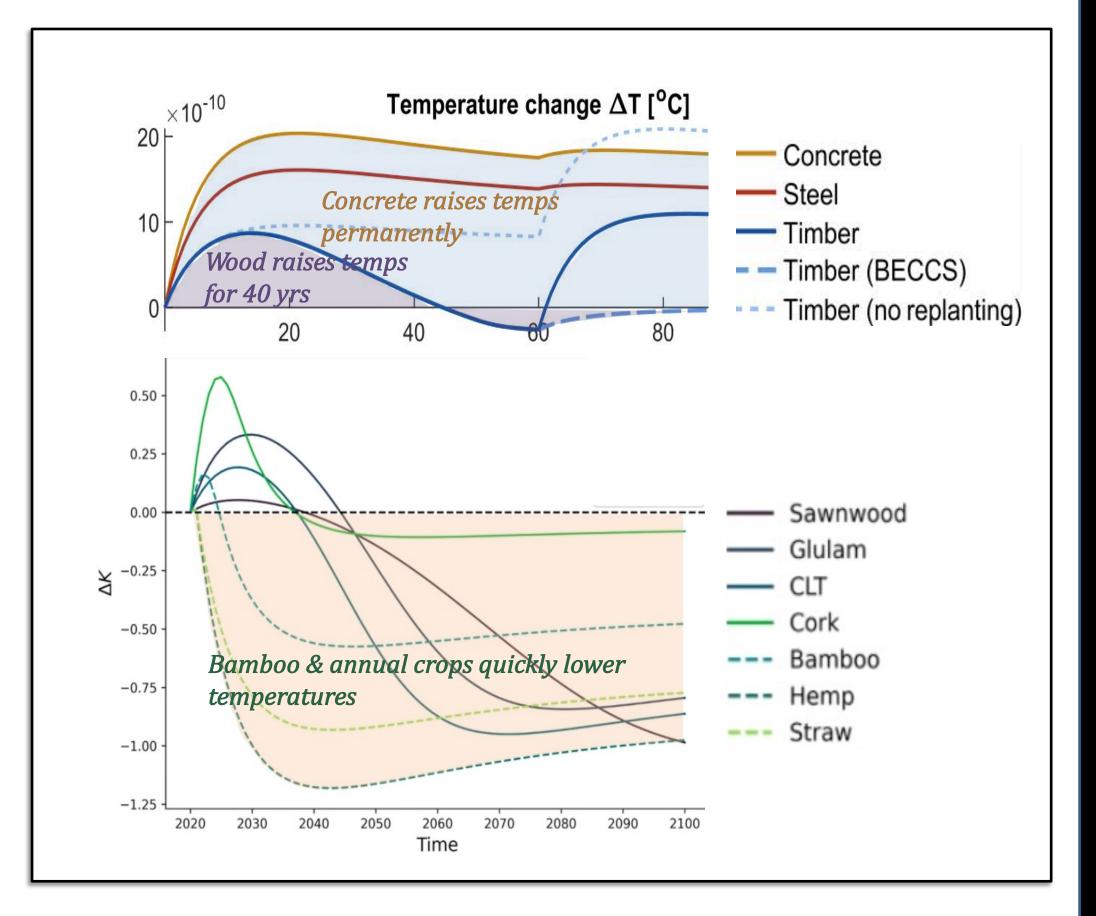
Timber bamboo only needs a **1/5 of the land** to grow the same amount of fiber

Diagram shows planted area for 1 house per year

### 1.25 Ha/yr North American Timber

.27 Ha/yr Timber Bamboo





## Temperature change from construction materials

Extracted vs. Biobased

Top Graph Borrowed From Hawkins's, "Embodied carbon assessment using a dynamic climate model: Case-study comparison of a concrete, steel and timber building structure" 2020 Bottom Graph Borrowed From Jay H. Arehart CLF Rocky Mountain Meeting 28 April 2022



### **OPPORTUNITY**

# Bamboo and Eucalyptus are the most overlooked structural materials in construction

STRONGER THAN WOOD, GREENER THAN STEEL & CONCRETE

FASTEST GROWING STRUCTURAL FIBERS

CAPTURES 5-10X MORE CO2 THAN WOOD TIMBER



### PRODUCT

# Prime Wall

• World's most thermally efficient scalable bio-based building system

ТМ

- World's lowest embodied carbon scalable framing system
- Code compliant to five stories
- Custom pre-fab system for low labor & fast installation without cranes
- Reduces 90% of studs, headers, plates, OSB, drywall & foam insulation
- Acoustically superior to wood frame
- Saves money and reduces waste





## BAMCORE HAS A UNIQUE AND POWERFUL SOLUTION bio-based building systems that lower carbon, cost, time & labor



### **Reduces thermal mass and thermal bridges**





# Prime Wall™ extreme energy efficiency



Four LCAs & Biogenic Analyses



Operating emissions saved 223Mt CO<sub>2</sub> per house equivalent (Quantis LCA 2020) = the emissions of driving 500,000 miles



Global savings 9.6 Gt CO<sub>2</sub> (2020 CEA Emissions Reduction Potential Report. Includes US and European markets penetration until 2050.)

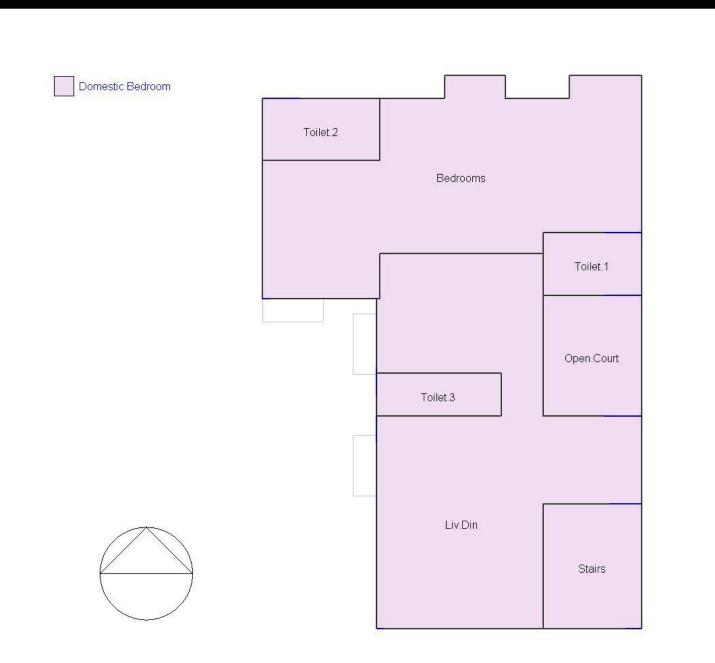


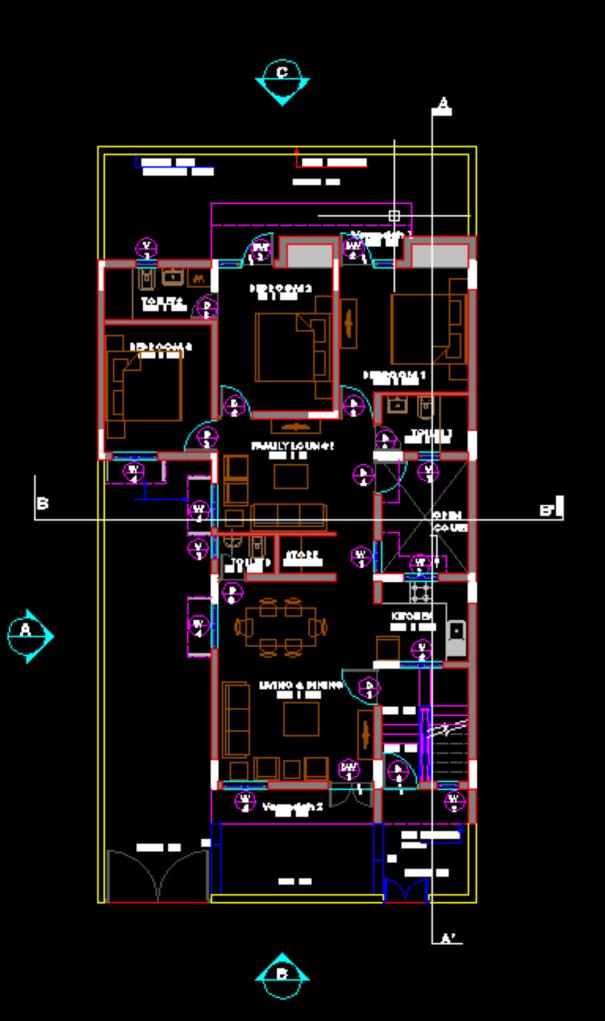






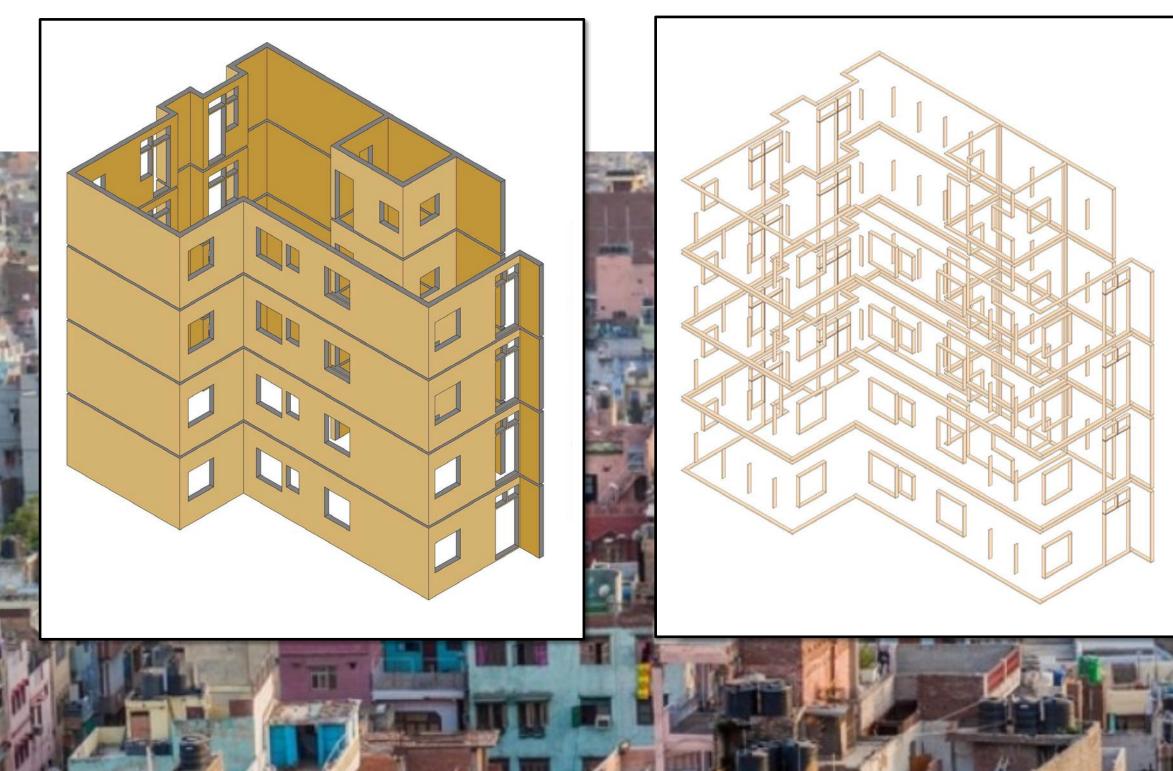
## Case Study Parameters Simplified Zoning







## A:B Comparison of Structural Frames BamCore Biobased | 100 RCC | RCC W/Brick In-fill



#### Wall Takeoff

8' Panels: 0 10' Panels: 378 Area Feedstock: 15,120

Lumber Takeoff (linear feet) 2x6" Plate: 1,832 ft 2x6" Stud: 1,115 ft

\*BamCore does not provide lumber, these numbers are for reference only

Square Footage 4312 sq ft

Wall Height 9' 6 3/16"

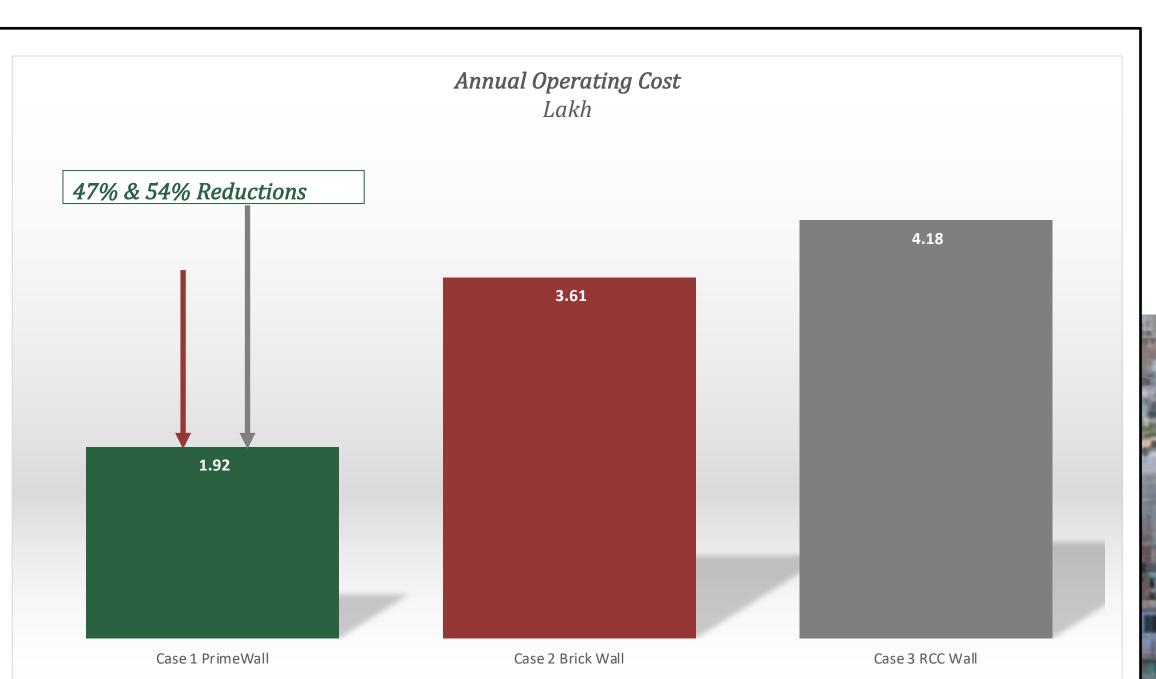
*Floor to Ceiling Height* 9' 10 1/8"



# Annual operating cost reductions:

# 47% Brick/RCC & 54% To RCC





Equipment Impact	KW HVAC Load	Tons of Cooling	Tons per floor
Case 1	36.9	10.49	2.62
Case 2	72.4	20.59	5.15
Case 3	85.8	24.40	6.10



# *Bio-based reduces airconditioning system size*

Reduction In Cooling System Size:

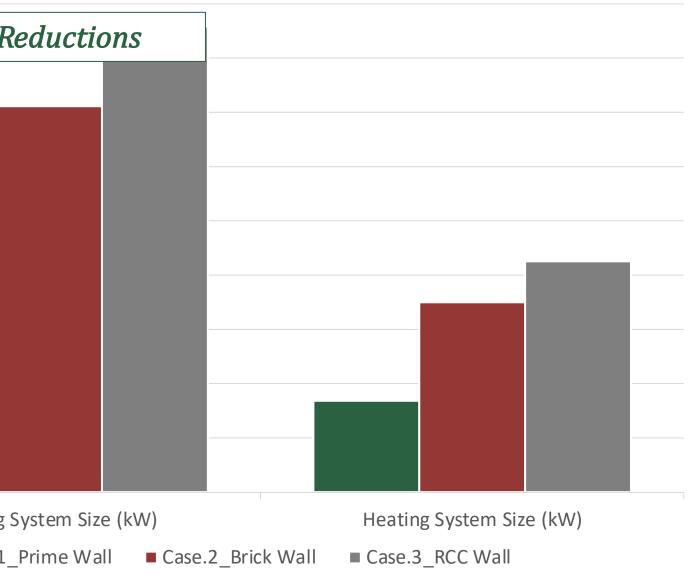
From RC Wall to Prime Wall = 57.0%

From Brick Wall to Prime Wall = 48.1%

		Cooling Size (kv	
		Heating Size (kv	
	100		A
	90 Г		
	80	48% &	: 57% F
	70		
	60		
kW	50		
	40	_	++
	30		
	20	_	
	10		
	0		Cooling
			Case.1

	Prime Wall	Brick Wall	RCC Wall
tem	36.9	71.1	85.8
tem	16.8	35	42.5

#### Air-conditioning system size



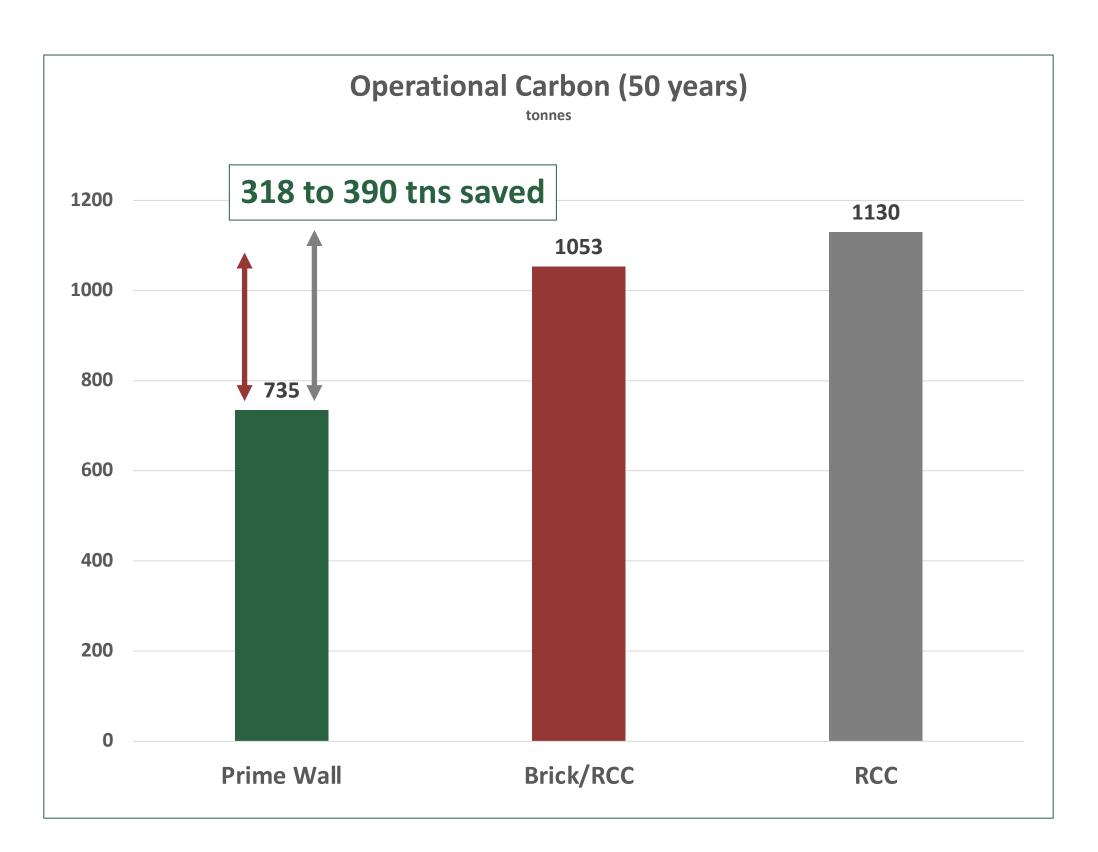


## Operational Carbon from bio-based building

318 to 390 Ths Not Emitted Over 50 Year Service Life

saves

6.4 tonnes per year



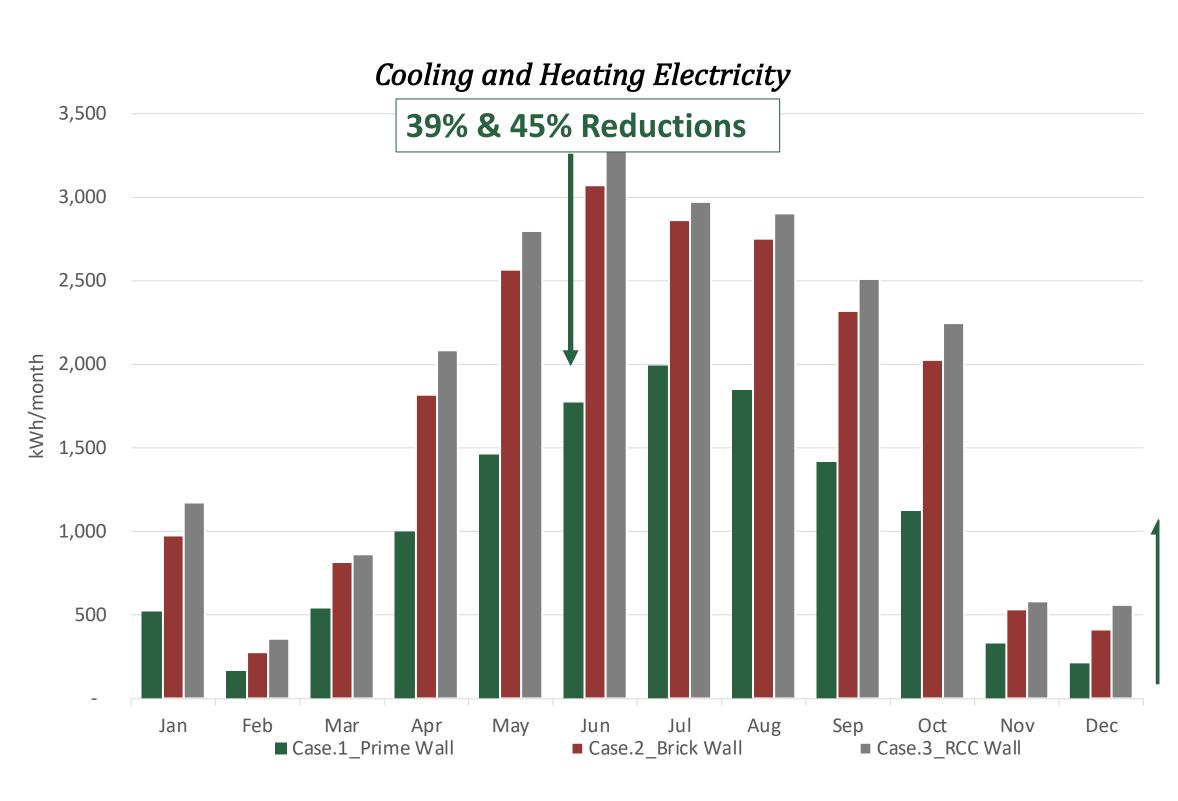


# *Peak load grid demand reductions:*

Savings In Air-conditioning Electricity

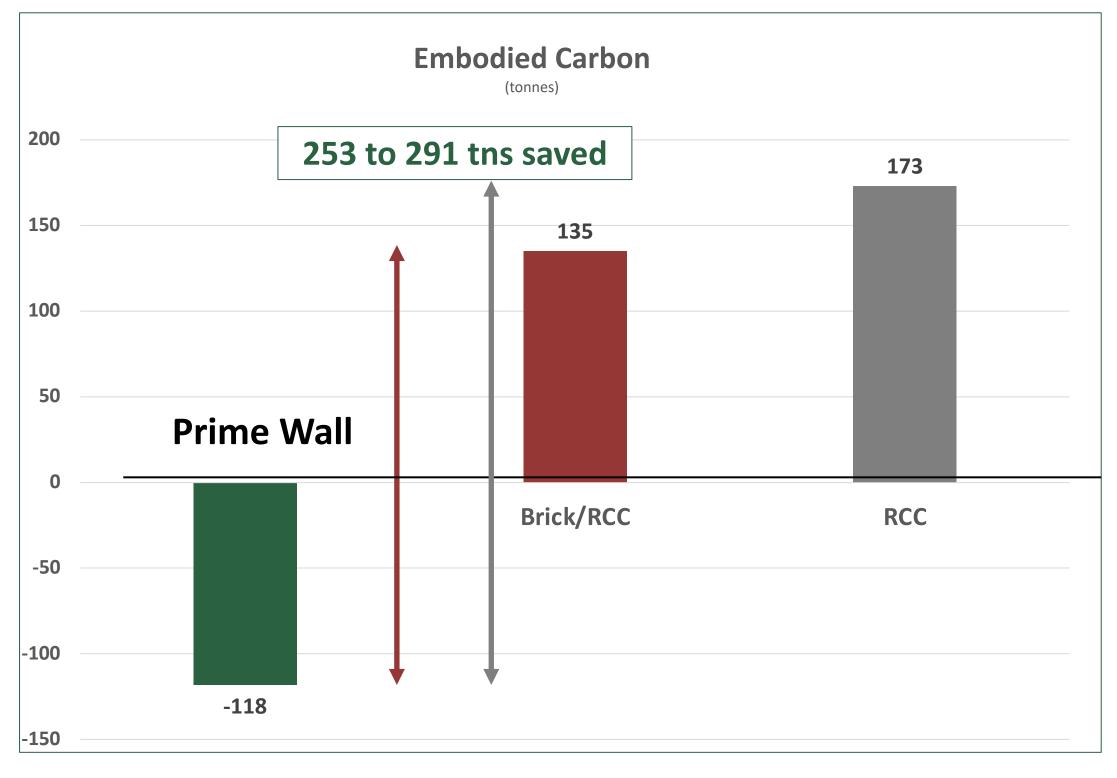
From RCC Wall To Prime Wall = 44.7% From Brick Wall To Prime Wall = 39.4%

	Cooling+ Heating (kWh/y)
Prime Wall	12,383
Brick Wall	20,433
RCC Wall	22,382





## **Negative Embodied Carbon From** Bio-based Building



 136 tns NOT emitted + 141 tns negative emissions (biogenic storage)

• Brick/RCC building emits 135 tns, RCC 173 tns by completion date

 BamCore bio-based building stores 118 tonnes of biogenic (net)

BamCore bio-based building saves 253 to 291 tons of atmospheric CO<sub>2</sub>

W.E-19-1156



# Mass Timber Wood Buildings Today 18 Stories

Mass Timber Bamboo

Will Be Stronger, Lighter, Greener





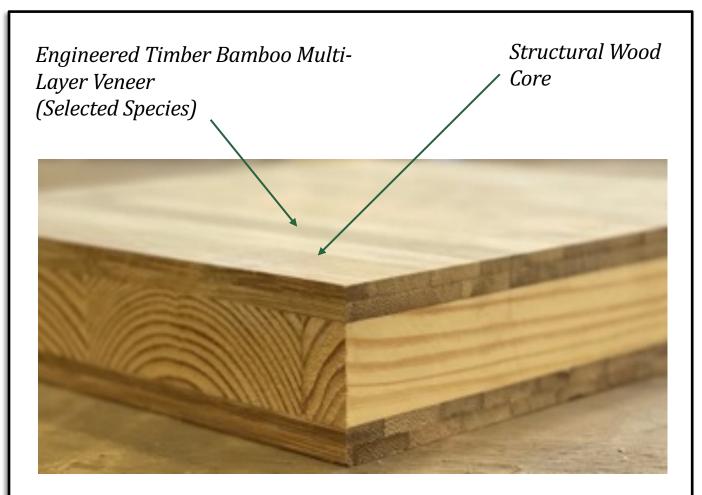






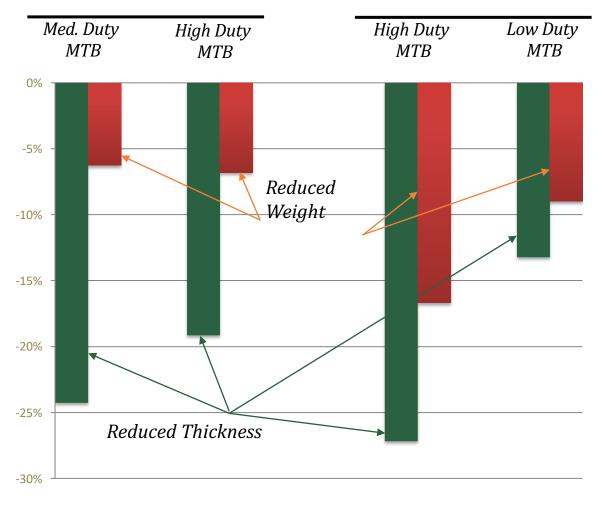
# Mass Timber Bamboo™ outperforms СП

- Harnesses BamCore IP, technology and global supply chain to advance the rapidly growing CIT (mass timber) markets
- Radically improves CIT performance: Stiffer (up to 98%, same thickness) Thinner (up to 27%, same stiffness) Lighter (up to 17%, same stiffness)
- Customizable mass timber performance over a wide range of needs
- 10-25% reduction in embodied CO2 vs legacy steel, concrete & Cross Laminated Timber (CIT)
- Increases usable square area



4.125" CLT

9.65" CLT





## Mass Timber Bamboo™ lowers embodied carbon

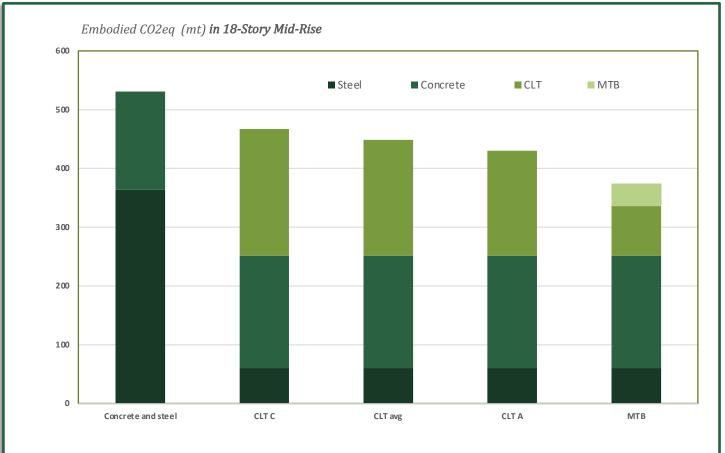
50% compared to legacy steel & concrete in warehouses

At the whole building level, when compared to average CIT, the MTB can lower embodied carbon:

- up to 25% in warehouses •
- up to 20% in Mid-Rise buildings

And, even more compared to legacy steel and concrete.

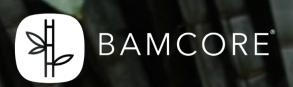




tonne CO<sub>2</sub> eq

tonne CO<sub>2</sub> eq

#### CIT providers include DR Johnson, Freres, and Structurlam Analysis completed by Sustainable Minds



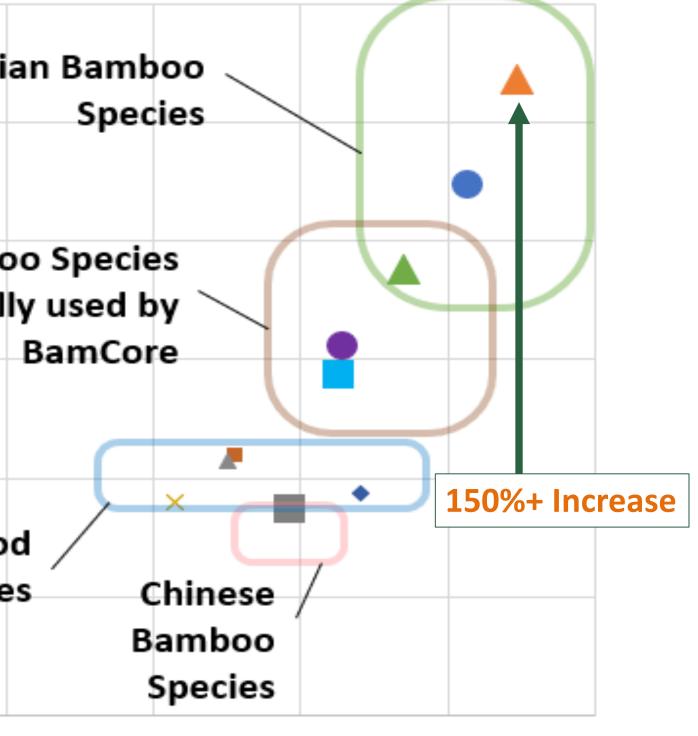
**Optimizing Fiber Utilization** Commercial & Mechanical Values Vary Widely

- BamCore has 6 years optimizing fiber strength to commercial applications
- US DOE award allows BamCore to maximize fiber yield recovery

 Advanced building sciences and engineering will produce new super strong yet carbon negative products

India
Bambo Typicall
Woo
Specie
Specie

Stiffness (EI)



Density



# Change the Method





## *Customized panels are easier and faster to install - saving time, money & labor*

Proprietary 3D software designs prefab panels to spec, reducing design conflicts & waste

Prime Wall system arrives as a kit of sequentially numbered parts, enabling 50% faster install

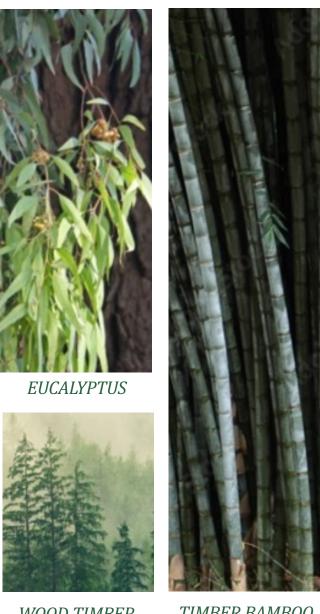
*Eliminates guesswork* by precutting each panel to millimeter accuracy for every window, door, switch, outlet and panel "Since utilizing BamCore products, we have seen overall costs decrease and the quality of construction increase."

- Kirk Philo, Multi-family Developer



## BamCore's Product Workflow Load-Optimized Biogenic Fibers in Industrialized Construction

1. HARVEST FASTGROWING BIOGENIC FIBERS FOR STRUCTURAL LOAD



2. GREEN ENGINEER NEW **MATERIALS** INTO DURABLE SOLUTIONS



**OPTIMIZED FIBER MATERIALS** 

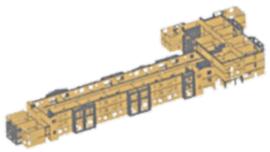


MANUFACTURE PANELS



**CODE-COMPLIANT OPTIMIZED PANELS**  SOFTWARE







WOOD TIMBER

TIMBER BAMBOO

#### **3.** DRIVE INDUSTRIALIZED CONSTRUCTION WITH PROPRIETARY COLLABORATIVE

TRADES DRAW MEP LOCATIONS

ENGINEERS APPROVE DETAILS

#### 4. FAST INSTALL OF HIGH-PERFORMANCE CARBON NEGATIVE **BUILDINGS**



**BUILD BY NUMBERS** EASY INSTALLATION



## CAD-to-CAM workflow drives industrialized construction & mass customization

With our proprietary inventor software *plug-ins, we:* 

- *Optimize nesting routines*
- Reduce factory waste
- *Optimize revenue*





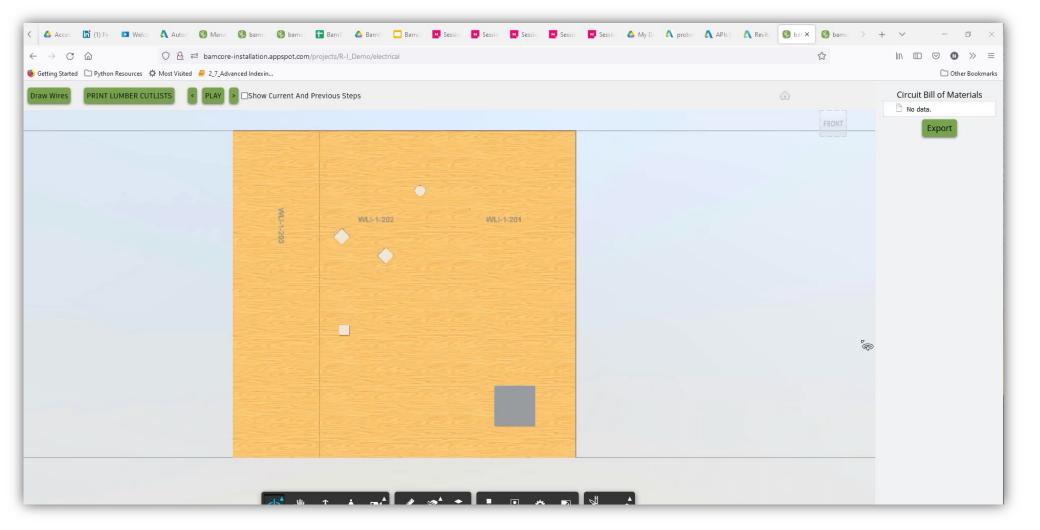
FULL MILLIMETER PRECISION FABRICATION *Cimtech machine instruction translates nesting optimization and precision panel* cutting to millimeter accuracy for every geometry

CUSTOMIZED ON PANEL MARKING *Cimtech machine instruction translates panel number, nail pattern and MEP* placement map to Onsrud for direct panel printing



## Next Generation CAD to CAM Technology

drives collaborative design | bid | build







*Cad-to-cam workflow for industrialized construction & mass* customization

Full millimeter precision fabrication

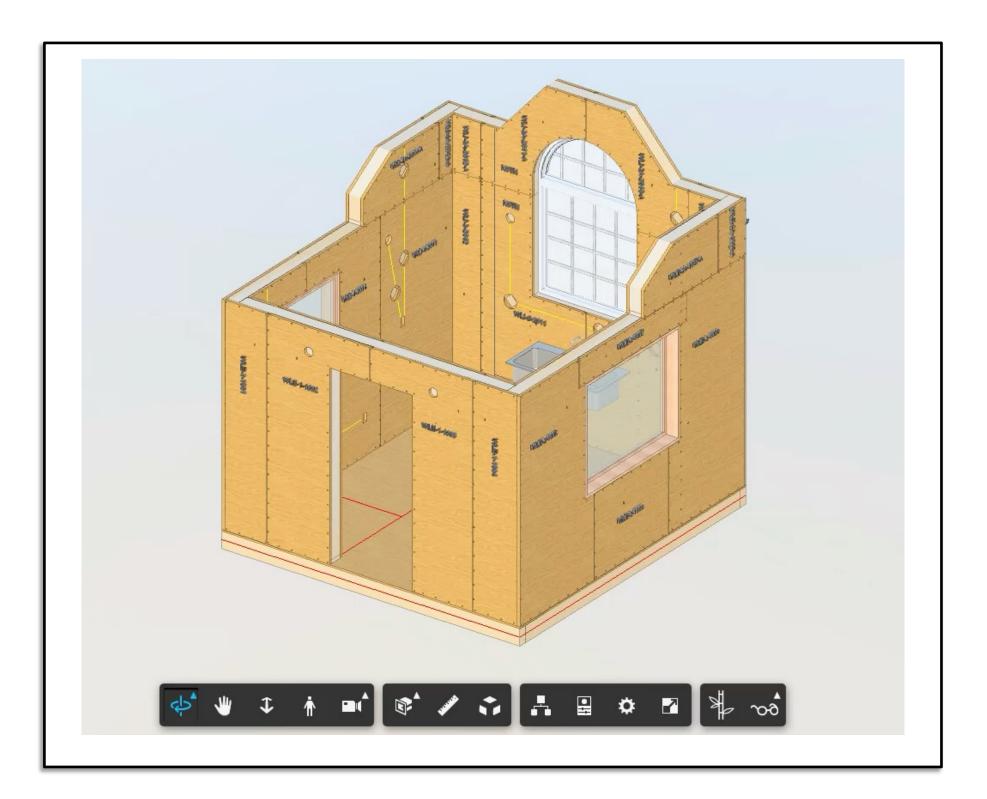
### Customized on panel marking



## **Proprietary modeling &** animations

*Our next generation design | bid | build Platform:* 

- *Creates real time collaboration between:* 
  - *Owners, Architects, Engineers & The Trades*
- Enables phone/tablet job site access
- Saves construction time, reduce design conflicts and waste
- *Provides job site application:* 
  - *Lumber cut list*
  - Panel location & pallet browser
  - *Color-coded pallet placement plan*
  - Simple installation with 3D job site animation





# brings speed, ease & savings to the

## Thank you !

## **Dhanyavaad**!

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